# NIOS lesson adaptation project By EMBRACE Volunteers

(A community initiative of Harchan Foundation Trust)

# **Chapter 10**

# FIBRE TO FABRICS

(Printable Version)

- Simplified Lesson
- Previous Year Questions with Answers
- Terminal Questions

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#### **LESSON 10**

#### FIBRE TO FABRICS

### **CONTENTS**

#### 1. FUNCTION OF CLOTHING AND HOUSEHOLD USES OF FABRICS:

- Clothes enhance our personality. It defines a person's habits, taste, social status, behaviour, etc.,
- Clothing is influenced by season, climate, age, occasion, marital status, gender, community, feelings, etc.,
- Apart from clothing, fabrics are also used in the house for furnishing, upholstery, kitchen needs, dusting, cleaning, etc.,

#### 2. Fibres and it's Classification:

- Fibre is the basic unit of fabric. A fibre is a fine hair-like strand and is the basic unit of textiles. Fibre can be obtained either through Natural sources or through Man-made fibres.
- Fibres obtained from **Natural sources** can be classified as **(a) Natural fibre** from**plant source** called **cellulosic fibre**, e.g., cotton and linen, and (b) **animal sources** called **protein fibres**, e.g., wool and silk.
- **Man-made fibres** are made in laboratories using chemicals, which can be classified as
  - (a) Regenerated fibres, made from extremely small cotton fibres or any other fibre such as wood pulp, milk protein, etc., and
  - **(b) Synthetic fibres,** using petrochemical products, e.g., nylon, acrylic, polyester.
- Fibre is also classified based on their length. Short-length fibres are called **staple fibres**. E.g., cotton, wool and linen, and long fibres are known as **filaments**. E.g., silk and all man-made fibres.

#### 3. COMMON CHARACTERISTICS OF DIFFERENT FIBRES:

| Fibre  | Characteristics  |
|--------|--|
| Cotton | <ul> <li>Cotton fabrics are absorbent, porous and cool and allow the body heat to go out.</li> <li>Fabric made out of it are strong, durable, and easy-to-wash and used in summer-wear. E.g., dresses, sarees, towels and bedspreads.</li> </ul> |
|        | It wrinkles very easily.   |
| Flax   | It is a 'bast fibre', and fabric made from it is called linen.      The fabric is suitable for summer wear. Fig. shirts.   |
|        | <ul> <li>The fabric is suitable for summer-wear. E.g., shirts,</li> </ul>  |



|           | saree  |
|-----------|--|
|           | <ul> <li>It wrinkles easily.</li> </ul>  |
| Jute      | • Is also a 'bast fibre'.  |
|           | <ul> <li>The fibres are hairy and rough.</li> </ul>  |
|           | <ul> <li>It is used for making gunny bags and slippers.</li> </ul>   |
| Wool      | <ul> <li>Is obtained from the fleece of goats, sheep, rabbits,</li> </ul>                                  |
|           | etc.,  |
|           | <ul> <li>Fabric made out it is used for winter-wear. E.g.,</li> </ul>                                      |
|           | sweaters, shawls, coats.   |
| Silk      | <ul> <li>Is a natural, protein filament produced by silk worm.</li> </ul>                                  |
|           | <ul> <li>Fabric made out of this fibre is used for formal wear.</li> </ul>                                 |
|           | E.g., Shirts, Sarees, Kurtas.  |
|           | <ul> <li>It is called "Queen of the fibres".</li> </ul>  |
| Rayon     | <ul> <li>Man-made filament fibre.</li> </ul>   |
|           | <ul> <li>It's also called 'artificial silk' or 'art silk'</li> </ul>                                       |
|           | <ul> <li>They are 'thermoplastic' in nature, i.e., they are heat<br/>sensitive and melt easily.</li> </ul> |
|           | <ul> <li>The fabric used to make shirts &amp; pants and other dresses.</li> </ul>                          |
| Synthetic | Made from petroleum products, E.g., nylon,  polyector, pervise etc.  |
|           | polyester, acrylic, etc.  • These are also 'thermonlastic' in nature                                       |
|           | These are also thermoplastic in nature.  |
|           | <ul> <li>Fabrics made out of this, do not wrinkle. E.g., Dress<br/>material, sarees</li> </ul>             |

# **Identification of fibers using Burning Test:**

| Fibres  | Near<br>flame          | Type of burning/flame                                    | Odour of burning                          | Residue   |
|---|------------------------|--|---|---|
| Cellulosic<br>fibres –<br>cotton, linen,<br>jute, rayon,<br>etc., | Catches<br>fire easily | Continue to burn with a bright flame; have an afterglow. | Burning<br>paper-like<br>smell            | Light, feathery,<br>greyish/black<br>smooth ash                       |
| Protein fibres – wool, silk                                       | Smolder<br>and burn    | Slow flickering flame; sizzle and curl.                  | Burning hair<br>or feather-<br>like smell | silk- crisp, dark<br>ash; wool- dark,<br>irregular,<br>crushable bead |



| Synthetic       | Shrink on | Soften, melt on | Mixed smell   | hard, black, |
|-----------------|-----------|-----------------|---------------|--------------|
| fibres – nylon, | approach  | approaching     | of chemicals. | uncrushable  |
| polyester,      | ing       | flame.          |               | bead.        |
| acrylic, etc.,  | flame.    |                 |               |              |
|                 |           |                 |               |              |
|                 |           |                 |               |              |

#### 4. YARNS, YARN-MAKING AND FABRIC CONSTRUCTION:

A **Yarn** is a long, continuous length of interlocked fibres. Strands of fibres are brought closer to each other by **twisting** to impart strength to the fibre strand, which is then termed as a **yarn**, which is then twisted into a **thread** to be used for sewing, embroidery etc.,

Yarn is made by **spinning**, which is the process whereby a group of fibres is pulled, drawn and twisted together. Spinning can either be **manual**, like charkha or can be by usage of **machine**, involving various steps like cleaning, carding, combing, spinning and winding, which is then packaged into balls, reels, hanks, cones, etc.

Yarns may be classified into two groups: (i) **simple yarns**, out of which most standard fabrics for clothing and house hold use are made, and (ii) **novelty yarns**, which are given different names, depending on their appearance like **loop yarn**, **knot yarn**, **slub yarn**, **feather yarn**, **etc.**, The appearance of the yarn decides their purpose of usage.

#### 5. FABRIC:

**Fabric**is a pliable, strong sheet made from fibres or yarns. E.g., poplin, khaddar, mulmul, denim, rubia, terricot, etc. **Weaving** and **knitting** are the two most popular methods of fabric construction.

**Weaving** involves interlacing of two sets of yarns — **warp** and **weft** at 90 degree angles to each other, and the portion of end yarns which are woven very densely us named as **selvedge. Weaving** gives a firm fabric which do not stretch and are thus easy to handle and to print and embroider.

Weaves are broadly classified as basic and novelty weaves.

Most of the fabrics are produced in **basic weaves**, which are of three types, based on their construction, viz., – **plain**, **twill and satin**.

**Plain weave:** Maximum production of fabric is done in plain weave because it is inexpensive and most suitable for printing and embroideries. E.g., muslin, cambric, handspun, khaddar, voile, etc.

**Twill weave:** is distinguished by its continuous diagonal line called **wale.** It is suitable for work clothes and for men's clothes. E.g., gabardine, denim, jean, etc.



**Satin weave:** has a smooth and shiny surface but no design is visible on the surface of the fabric. Fabric woven in this weave is suitable for making formal wear garments. Satin fabric is an example of **satin weave.** 

#### 6. KNITTING:

**Knitting** is the process of formation of loops of yarns and drawing of new loops through those formed previously (**interlooping**). While **weft-knitting** can be done by hand or machine (to make sweaters, T-shirts, sock, etc.,), **warp-knitting** is possible only on machines.

# **PREVIOUS YEARS QUESTIONS**

# 1 Mark Questions:

| 1.Twill weave gives the     | fabric:    |                             | 1 |
|-----------------------------|------------|-----------------------------|---|
| (a) Linen                   |            | (c) Sheen                   |   |
| (b) Strength                |            | (d) lustre                  |   |
| Answer: b                   |            |                             |   |
| 2. Which of the followin    | ig is NO   | Γ a natural fibre?          | 1 |
| (a) Silk                    |            | (c) cotton                  |   |
| (b) Nylon                   |            | (d) wool                    |   |
| Answer: b                   |            |                             |   |
|                             |            |                             | 1 |
| 3. This fibre is called the | Queen      | of all fibres:              |   |
| (a) Jute                    |            | (b) Silk                    |   |
| (c) Cotton                  |            | (d) Wool                    |   |
| Answer: b                   |            |                             |   |
| 4. Which weave is used      | to make    | e cambric fabric?           | 1 |
| (a) Twill                   |            | (b) Plain                   |   |
| (c) Satin                   |            | (d) Sateen                  |   |
| Answer: b                   |            | (a) cases                   |   |
| C Mhich of the following    |            | atton fobuio?               | 1 |
| 5. Which of the following   | ig is a co |                             |   |
| (a) Poplin                  |            | (b) Crepe                   |   |
| (c) Satin                   |            | (d) None of the above       |   |
| Answer: d                   |            |                             |   |
| 6.Muslin is a fabric whic   | h is       |                             | 1 |
| (a)Lightweightand           | loosely    | (b) Transparent and crisp   |   |
| woven                       |            |                             |   |
| (c) Heavy weight and        | l thick    | (d) Medium weight and plain |   |



## **Answer: b**

|   |                                      | 1 |
|---|--------------------------------------|---|
| 7.An example of Regenerated fibre   |                                      | - |
| (a) Silk  | (b) Polyester                        |   |
| (c) Rayon   | (d) Wool                             |   |
| Answer: c   |                                      |   |
| 8.Cellulosic fibres are obtained from                                       | 1                                    | 1 |
| (a) Plants  | (b) Animals                          |   |
| (c) Petrochemical products  | (d) Metals                           |   |
| Answer: a   |                                      |   |
| 9.Your mother made a sweater for y in it?                                   | you. Which technique did she use     |   |
| (a) Warp knitting   | (b) Weft knitting                    | 1 |
| (c) Felting   | (d) Weaving                          |   |
| Answer: b   | (a) it carmy                         |   |
|   |                                      | 1 |
| 10.Which fabric does not wrinkle ea   | -                                    |   |
| (a) Linen   | (b) Silk                             |   |
| (c) Rayon   | (d) Cotton                           |   |
| Answer: c   |                                      |   |
| 2 Mari  | ks questions:                        |   |
| 1. What are cellulosic fibres? Give the Fibres obtained from plant source a | -                                    | 2 |
| cotton, linen   | re called cellulosic libres. E.g.,   |   |
| 2.Differentiate between 'Slub yarns   | s' and 'Feather varns'               | 2 |
| Slub yarns have ornamental effects  | in the form of soft untwisted (thick |   |
| and thin) and twisted areas at frequ  | ent intervals throughout the length. |   |
| E.g., curtains.   |                                      |   |
| <u>Feather yarns:</u> These have soft and t                                 | fuzzy surface. E.g., rugs            |   |
| 3. Why do we prefer wearing cotton  | n undergarments                      | 2 |
| We prefer wearing cotton undergar   | _                                    |   |
| porous and allow the body heat to g   | go out.                              |   |
| 4. Give two examples of Protein fib   | ares.                                | 2 |
| The fibres that come from animal so   |                                      |   |
| E.g., wool, silk.   | <u> </u>                             |   |
| <b>G</b> ,  |                                      |   |



| <b>5. What are staple fibres? Give two examples of such fibres</b> The fibres are classified as short or long. The short length fibres are called <u>staple fibres</u> . E.g., cotton, wool.  | 2 |
|---|---|
| 6. Write one advantage and one disadvantage of wearing clothes made of synthetic fibres.  The advantage of wearing clothes made of synthetic fibres is that they have good strength and are easy to wash and dry quickly.  The disadvantage is that these fibres catch fire easily and can stick to the body. | 2 |
| 7. What are filament fibres? Give two examples of such fibres Filament fibers refer to fibers of long continuous lengths, while staple fibers refer to those of shorter lengths. Synthetic fibers, such as nylon and polyester, are considered filament fibers.   | 2 |
| 8. What are the characteristics of thermoplastic fibres? Give its one example  Thermoplastic fibres are synthetic fibres made from petroleum products. These fibres catch fire easily and can stick to the body. But these fabrics have good strength and are easy to care and maintain.                      | 2 |
| <b>9. Define knitting. Give one example of a knitted product</b> Knitting is the process of formation of loops of yarns and drawing of new loops through those formed previously (interlooping). E.g., sweaters, T-shirts, socks  | 2 |
| 10.Give two characteristics of twill weave  Twill weave is woven on 3 to 4 harness loop. In this, one weft varn   | 2 |



moves over two and under one warp yarn.

# 3 Marks questions:

1. How is twill weave different from plain weave? Give one example each of the fabrics woven using these two weaves.

3

<u>Plain weave</u> is the easiest weave where one weft yarn alternatively moves over one and under one warp yarn. It is an inexpensive weave. E.g., khaddar,

Whereas in <u>Twill weave</u> one weft yarn moves over two and under one warp yarn. Twill weave is woven tightly, and suitable for work clothes. E.g., denim.

3

# 2. Why is cotton considered the most suitable for summer wear and undergarments? Give three points.

•

Cotton fabrics are absorbent, porous and cool and allow the body heat to go out. They are strong, durable and easy to wash.

Give three difference between plain weave and twill weave.

3

- <u>Plain weave</u> is the easiest weave where one weft yarn alternatively moves over one and under one warp yarn.
- Maximum production of fabric is done in plain weave.
- It is an inexpensive weave.

#### Whereas

- In <u>Twill weave</u> one weft yarn moves over two and under one warp yarn.
- Twill weave is woven tightly, and suitable for work clothes.
- Variation in diagonal lines produces various designs of twill.

3

**3.What are regenerated and synthetic fibres? Give one example each** Regenerated fibres are made from cotton linters or wood pulp and chemicals. E.g., Rayon.

Synthetic fibres are made from petrochemical products. E.g., Nylon



# 4 Marks questions:

1. How many harnesses are required to weave twill weave? Give its main characteristics? Also give one example of fabrics woven using this weave.

4

4

4

<u>Twill weave</u> is woven on 3 to 4 harness looms.

Variation in diagonal lines produces various designs of twill.

It is suitable for work clothes. E.g., jeans.

## 2.Discuss the basic weaves used for making fabrics

The basic weaves used for making fabrics are (1) Plain weave, (2) Twill weave, and (3) Satin weave.

Maximum production of fabric is done in plain weave.

<u>Twill weave</u> is woven tightly and suitable for work clothes.

Fabrics woven in <u>satin weave</u> are suitable for making formal wear garments.

3. What is the difference between warp and weft yarns? Give any two characteristics of plain weave.

Straight yarns in fabric are known as warp yarn.

Horizontal yearns are known as weft yarns.

Characteristics of plain weave:

- Maximum production of fabric is done in plain weave.
- It is an inexpensive weave.

# **TERMINAL QUESTIONS**

- 1. Give one difference between the following:
- i) Coarse and fine yarn: Fine quality single strand is used for constructing light weight and fine fabrics. Thick and rough quality single strand is used for making thick fabrics.
- **ii) S and Z twist:** Twists given to fibre strands for formation of a yarn can be either 'S-twist' (clockwise) or 'Z-twist' (anticlockwise)
- **iii) Four ply and cord yarn: Four ply** are also known as cable yarns. These are usually made by plying two strands of two-ply yarns together. **Cord yarn** is a multiple strand yarn. Take 3/4/5 ply yarns and twist together and knot both the ends to get cord yarn. These are generally used for making ropes.
- iv) Spun and filament yarns: Both, the fibres as well as filaments are spun into yarns that are then used for different end uses. Fibres available in the



filament form are first cut into short lengths and then made into yarns called spun yarns.

# 2. Why do Nylon, Polyester and Acrylic catch fire easily?

**ANS:** Synthetic fibres are made from petroleum products. These fibres are thermoplastic in nature i.e., they are heat sensitive and soften and melt on application of heat.

# 3. Read the case study given below and answer the questions given at the end:

Ginni was extremely unhappy because a red rash was spreading all over her body and was very painful. She had tried many local applications to get rid of them, but nothing helped. The rash was causing irritation and made her feel uncomfortable. She discussed her problem with her friend Shyama who suggested her to consult a doctor in the village dispensary. In the dispensary the doctor looked at her skin problem and noticed the fabric of her dress. She asked Ginny if she wore the same dress often. Ginni said yes because she liked the dress very much. It was a fashionable dress, easy to wear, carry and maintain. The doctor advised Ginni not to wear the dress again for sometime. In warm climate it did not allow the skin to breathe fresh air, caused sweating which led the skin to become irritable and cause the red rash. But Ginny was not convinced. She thought, everybody wore dresses made from similar material and had no complaints. If nobody else had any problem in wearing such clothes why she should have any. Surely she thought that her problem could not be due to the clothes she wore. So she did not stop wearing her favourite dress.

If you were Ginni's friend what would you advise her to do? How would you convince her?

ANS: The doctor has rightly identified that the fabric of Ginny's dress is the cause of her skin problem. We should, therefore, convince her by explaining to her about the difference between fabrics made out of fibres from Natural Sourcesi.e., plants or animals, known as natural fibres. e.g. cotton, wool, linen, silk, etc., and Man-Made fibres which are made in laboratories using chemicals which are of two types: a) Regenerated fibres –(Examples are rayon) and b) Synthetic fibres – which are made using various petrochemical products. (E.g., Nylon, acrylic and polyester). Sometimes synthetic fibres may cause allergies if worn next to skin.It is, therefore, advisable to use garments made of natural fibres which are ecofriendly in nature, or to wear an undergarment made of natural fibre below the favourite dress made out of synthetic fibre.

